



**INSTALLATION INSTRUCTIONS FOR BOSS BARS FOR #45131  
99-UP FORD SUPERDUTY SUPERCAB LONG BOX, WHEEL TO WHEEL**

Congratulations on your purchase of a high quality PUTCO product.

Should you need any application or technical assistance feel free to call us at: 1-800-247-3974

Monday-Friday 8:00 a.m.- 5:00 p.m. (Central Standard Time)

Contact your PUTCO dealer for other quality accessories.

PUTCO Inc. - 216 West First Street - Story City, Iowa 50248

**Please read all instructions before beginning installation and be sure to check to see that all parts and hardware are included.**

Parts List	
Description	Qty
Boss Bar (Driver and Passenger)	2
Front Driver / Rear Passenger Brkt	2
Front Passenger / Rear Driver Brkt	2
1/2" x 2" Hex head bolts (#00738)	4
5/16" x 1.25" Hex head bolts (#717)	8
1/2" Flat washer (#775)	4
1/2" Lock washer (#783)	4
5/16" Hex nuts (#794)	8
5/16" Flat washer (#771)	16
5/16" Lock washer (#782)	8
Metric U-nut (#00703)	4
8mm Bolt (#00704)	4

Tools Needed for Installation
3/4" Wrench and Socket
1/2" Wrench and Socket

**Step 1:** Insert nut clips in truck body as shown in Figure 1.

**Step 2:** Using 5/16" fasteners and 8mm nut, install front and rear brackets on truck body as shown in figure 1. Leave hardware loose.

**Step 3:** Using 1/2" fasteners, install step bars as shown in Figure 2. Leave hardware loose.

**Step 4:** Check to make sure step bars are properly aligned with the vehicle body. Tighten all nuts and bolts.

**Step 5:** Repeat steps 1 through 4 for the passenger side.

---

**Note:** PUTCO recommends applying a high quality automotive wax to maintain the original appearance on your new Boss Bars.

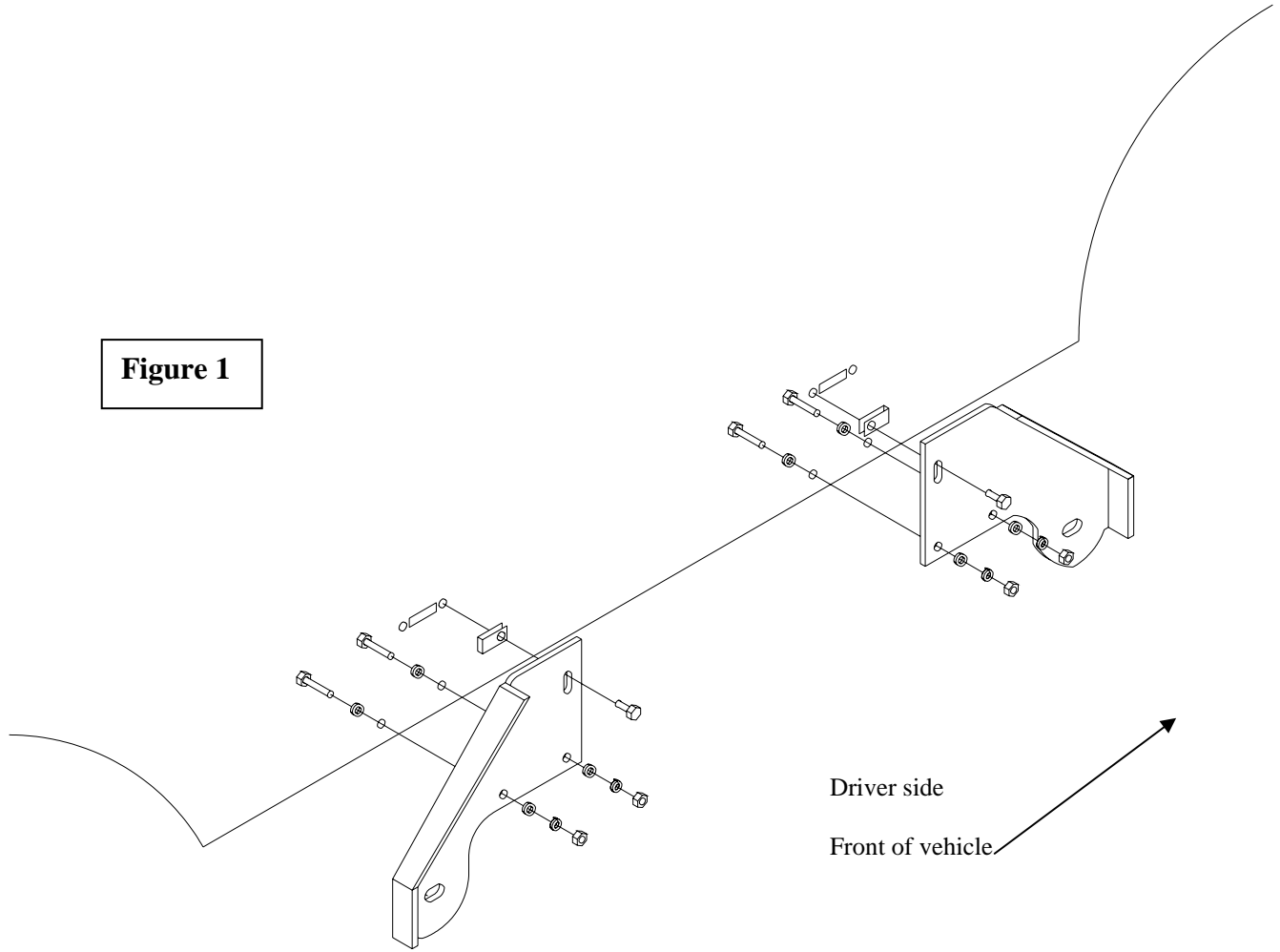
---

INSTRUCTION # IN45129-May 2002

**LIMITED WARRANTY**

Putco guarantees it's Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. Black products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.

**Figure 1**



**Figure 2**

