



**INSTALLATION INSTRUCTIONS FOR BOSS BARS FOR  
94-01 DODGE RAM CLUB/QUAD CAB, CAB LENGTH #46132**

Congratulations on your purchase of a high quality PUTCO product.

Should you need any application or technical assistance feel free to call us at: 1-800-247-3974

Monday-Friday 8:00 a.m.- 5:00 p.m. (Central Standard Time)

Contact your PUTCO dealer for other quality accessories.

PUTCO Inc. - 216 West First Street - Story City, Iowa 50248

**Please read all instructions before beginning installation and be sure to check to see that all parts and hardware are included.**

Parts List	
Description	Qty.
Boss Bar (Driver and Passenger)	2
Front Bracket (#1961)	2
Rear Bracket (#1960)	2
Front Strap (9-1/2" long) (#1963)	2
Rear Strap (12-1/2" Long) (#1962)	2
1/2" x 2" Hex head bolts (#00738)	4
1/2" Flat washer (#775)	8
1/2" Lock washer (#783)	8
12mm x 120mm (#763)	4
1/4" x 1" Self drilling screw (#701)	4
3/8" x 1" Self tapping screw (#00739)	4

Tools Needed for Installation	
19mm Socket	3/4" Socket
9/16" Socket	7/16" Socket
Torque Wrench	
Power Drill	
3/8" Magnetic Drive Socket	

**Step 1:** Attach the brackets to the Boss Bars as shown in Figure 1. Tighten the bolts hand tight.

**Step 2:** Remove the bolts from the body mounts located under the cab of the truck. Position the Boss Bar assembly up to the body mounts and install with the metric bolts provided in the bolt kit.

**Step 3:** Tighten and the body mount bolts and the 1/2" Boss Bar bolts.

**Step 4:** Drill a 21/64" hole on the inside edge of the boss bar. Drill the hole about 3" from the main bracket for the front and 7" from the main bracket for the rear. Attach the support straps to the drilled holes using the 3/8" self threading bolts. Position the support straps as shown then tighten. **NOTE: the rear strap is longer than the front strap.**

**Step 5:** Make sure the Boss Bar is level, then fasten the top of the support straps to the body channel under the cab of the truck using the 1/4" self drilling screws.

**Note:** PUTCO recommends applying a high quality automotive wax to maintain the original appearance on your new Boss Bars.

INSTRUCTION # IN46132-April 2001

Instructions for part # 46132, 46134, 46135, 46136

**LIMITED WARRANTY**

Putco guarantees it's Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. Black products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.

Figure 1

