



INSTALLATION INSTRUCTIONS FOR 2001 CHEVY/GMC HEAVY DUTY PART #61515 (DUALLY BOX)

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PLEASE READ INSTRUCTIONS BEFORE BEGINNING AND BE SURE TO CHECK THAT ALL PARTS ARE INCLUDED.

Parts List	
Description	Qty
Box boards	2
Flaps (#6436 & #6437)	2
End caps (7814)	2
18" Mini trim (#7820) (comes in one strip)	2
18" Flat braces (#10511)	2
18" x 3-3/4" Flat brace (#10517)	4
14-3/4" Angle bracket (#553)	2
18-1/2" Angle bracket (#554)	2
1-1/2" x 1-1/2" Angle bracket (#548)	4
Bent brace (#10526)	2

Bolt kit	
Description	Qty
1/4" x 1-1/4" SS Slot head screw (#726)	8
1/4" x 3/4" Hex head bolts (#730)	24
1/4" Flange nut (#791)	32
1/4" x 3/4" Self drill & tap screws (#701)	16

Tools Needed for Installation	
Electric Drill	
3/8" Magnetic Socket Holder	
7/16" Wrench and Socket	
Screwdriver (flat head)	
Vise grips or C-clamps	
Level	Tin snips

NOTE: Remove the protective plastic coating from the running boards and mud flaps. Trim the black vinyl tape on each end of the running boards, so that the tape edge is flush with the end of running board. The steps and figures shown are for the passenger side installation.

- Step 1:** Form the flap to conform to the wheel well opening. **(SEE FIGURE 1)**. Bolt the stainless steel flap to the rear of the running board using 1/4" x 1-1/4" SS slot head screws and flange nuts. **(SEE FIGURE 1)**. Next apply the mini-trim **(#7820)** 18" ONLY along the outside edge of the flaps. **(optional)**. **(SEE FIGURE 3)**.
- Step 2:** Attach the end cap **(#7814)** to the front of the running board using 1/4" x 1-1/4" SS slot head screws and flange nuts. **(SEE FIGURE 3)**.
- Step 3:** There are two screws in the wheel that will line up with the pre-punched holes in the flaps. Remove these screws. Keep them as you will reinstall them later
- Step 4:** Attach the 20-3/8" angle bracket **(#554)** to the weld-in at 7-1/2" and the 14-3/4" angle bracket **(#553)** to the weld in at 21-3/4" from the front of the running board, using 1/4" x 3/4" hex head bolts and flange nuts. Figure tighten only. **(SEE FIGURE 3)**. Next bolt a 18" x 3-3/4" flat brace **(#10517)** to the slots at the other end of the angle brackets. **(SEE FIGURE 3)**.
- Step 5:** Now hold the box board in place and clamp the flap to the wheel well opening. Clamp the 18" x 3-3/4" flat straps to the under body cross braces. **(SEE FIGURE 3)**. Make sure the front of the box board matches up with the rear of the cab board, both in and out, and the up and down positions.
- Step 6:** Once you have the front of the box in line with the cab, check and make sure the rear of the board is level with the cab. **(NOTE:** The best way to check this is to look down the front of the cab board by the flap, towards the rear of the box board). Make adjustments in and out or up and down until you have a perfect alignment.
- Step 7:** Once you have the box board aligned, mount the 18" x 3-3/4" flat braces to the under body cross brace using four 1/4" x 1" self drill and tap screws. **(SEE FIGURE 3)**. Next attach a 18" flat strap **(#10511)** to each angle bracket using a 1/4" x 3/4" hex head bolt and flange nut. Then attach 1-1/2" angle brackets **(#548)** to the 18" braces with a 1/4" x 3/4" hex head bolt and flange nut. Attach the other end of the 1-1/2" angle brackets to the frame using 1/4" x 1" self drill and tap screws-NOTE: if needed pre drill the hole then run the self drill and tap screws through the hole. **(SEE FIGURE 3)**.
- Step 8:** Next attach the bent brace **(#10536)** to the end of the 14-3/4" angle bracket using 1/4" x 3/4" hex head bolt and flange nut. Attach the other end of the angle bracket to the frame using 1/4" x 1" self drill and tap screws.
- Step 9:** There is a metal rocker panel support that will contact the back lip of the board. Attach the board to this support using a 1/4" x 1" self drill and tap screw.

Step 10: Attach the flap to the wheel well by reinstalling the existing screws that you removed in step 2. **(SEE FIGURE 2)**. Tighten all nuts and bolts.

Note: PUTCO recommends applying a high quality automotive wax to maintain the original appearance on your new running boards.

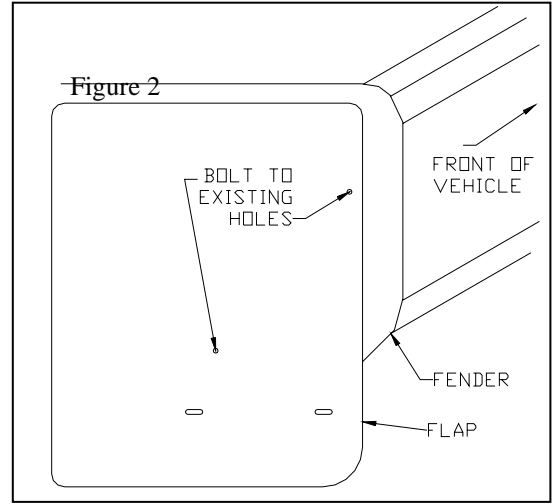
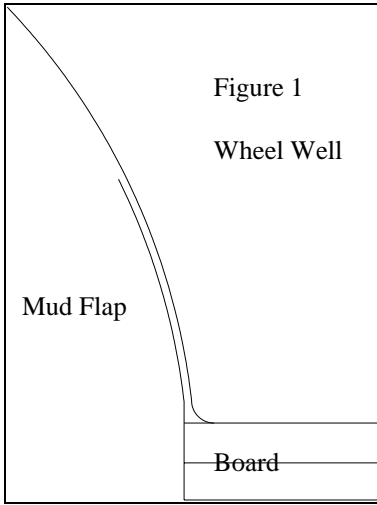
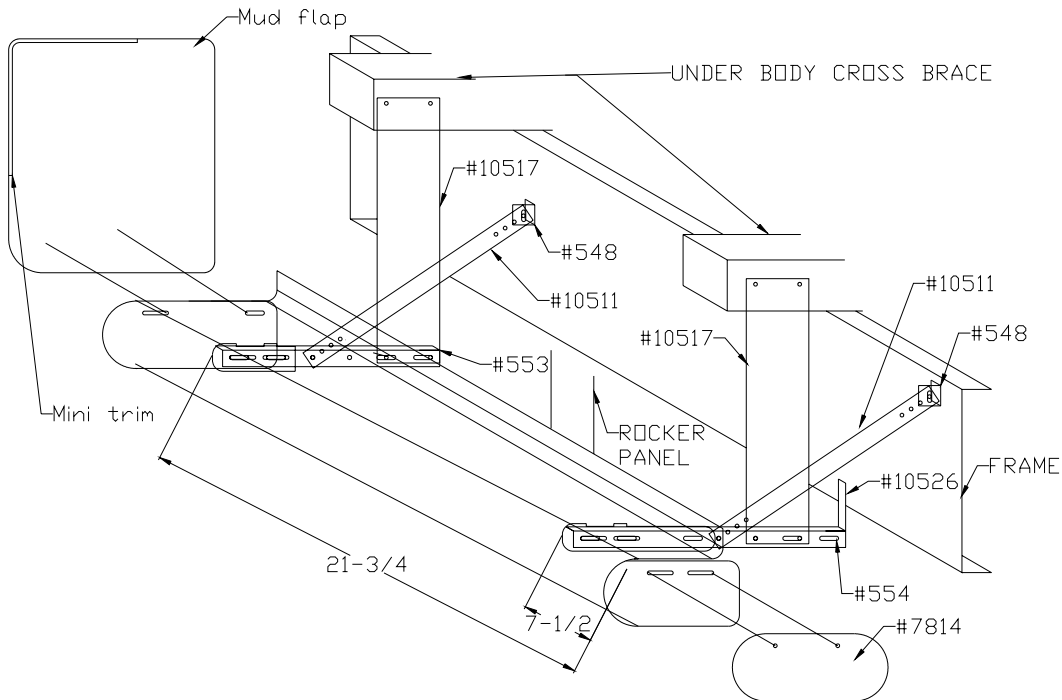


Figure 3



LIMITED WARRANTY

Putco guarantees its Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. Black products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.