



**1987-1998 FORD F150-F350 INSTALLATION SHEET
PART #62134 (CREW CAB)**

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PUTCO Inc. - 216 West First Street - Story City, Iowa 50248**

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION AND BE SURE TO CHECK TO SEE THAT ALL PARTS AND HARDWARE ARE INCLUDED.

Parts List	
Description	Qty
Boss boards	2
Flaps (#6422 & 6423)	2
1/4" x 1-1/4" SS Slot head screw (#726)	22
1/4" x 3/4" Hex head bolts (#730)	34
1/4" Hex nut (#790)	56
1/4" Lock washer (#780)	56
1/4" x 1" Self drill & tap screws (#701)	18
18" Mini-Trim (#7820)	2
Endcaps(#7814)	2
14-1/2" Twist bracket (#503)	4
8" Angle bracket (#552)	4
14-3/4" Angle braces(#553)	2
Cab mounting bracket (#545 & #546)	2
2" Angle brace (#548)	4
1-1/2" Lip seal (#7824)	1

Tools Needed for Installation
Electric Drill
1/4" Drill Bit
3/8" Wrench
11/64" Drill Bit
7/16" Wrench and Socket
Screwdriver
Level
Vise Grips

NOTE: Remove the protective plastic coating from the running boards and mud flaps. The steps and figures shown are for the passenger side installation.

Step 1: Form the stainless steel mud flaps to conform to the wheel well opening. **(SEE FIGURE 1)** Bolt the stainless steel mud flap to the front of the box board using 1/4" x 1-1/4" SS slot head screws, lock washers, and nuts. Next, apply mini-trim **(#7820)** only along the edge of the mud flap (optional). **(SEE FIGURE 3)**

Step 2: Using two C-clamps or vise grips, clamp the running board to the inner rocker panel. Make sure the running board is all the way back to the rear of the front wheel well opening. **(SEE FIGURE 3)**

Step 3: Drill 1/4" holes through the rocker panel, then install 1/4" x 1-1/4" SS slot head screws, lock washers, and nuts. **(SEE FIGURE 2 & 3)**

Step 4: Make sure the running board is level outward from the vehicle. Bolt 14-3/4" angle bracket **(#553)** and end cap **(#7814)** to the rear of the running board using two 1/4" x 1-1/4" SS slot head screws, lock washers, and nuts. Bolt cab mounting bracket **(#545)** to 14-3/4" angle bracket **(#553)**, attach with 1/4" x 3/4" hex head bolts, lock washers, and nuts. The other end of the cab mounting bracket **(#545)** is attached to the cab body approximately 1-1/2" ahead of the back of the cab, use (4-to-6) 1/4" self tapping screws. **(SEE FIGURE 3)**

Step 5: Make sure the running board is level outward from vehicle. Attach the mud flap to the vehicle using 1/4" self drill and tap screws per flap.

Step 6: Attach the 8" angle bracket **(#552)** to the running board center braces with two hex head bolts, lock washers, and nuts. Bolt a twist bracket **(#503)** to each of the 8" angle brackets using hex head bolts, lock washers, and nuts. The other end of the twist brackets **(#503)** mounts to an underbody cross brace with either a metal screw or bolt. **(SEE FIGURE 3)**

Note: PUTCO recommends applying a high quality automotive wax to maintain the original appearance on your new running boards.

Figure 1

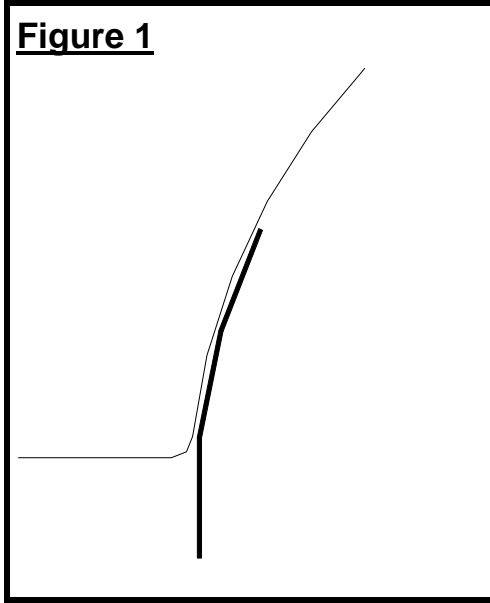


Figure 2

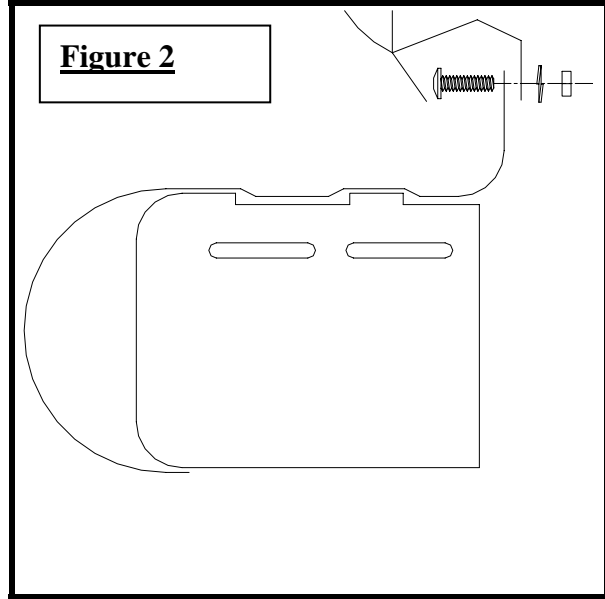
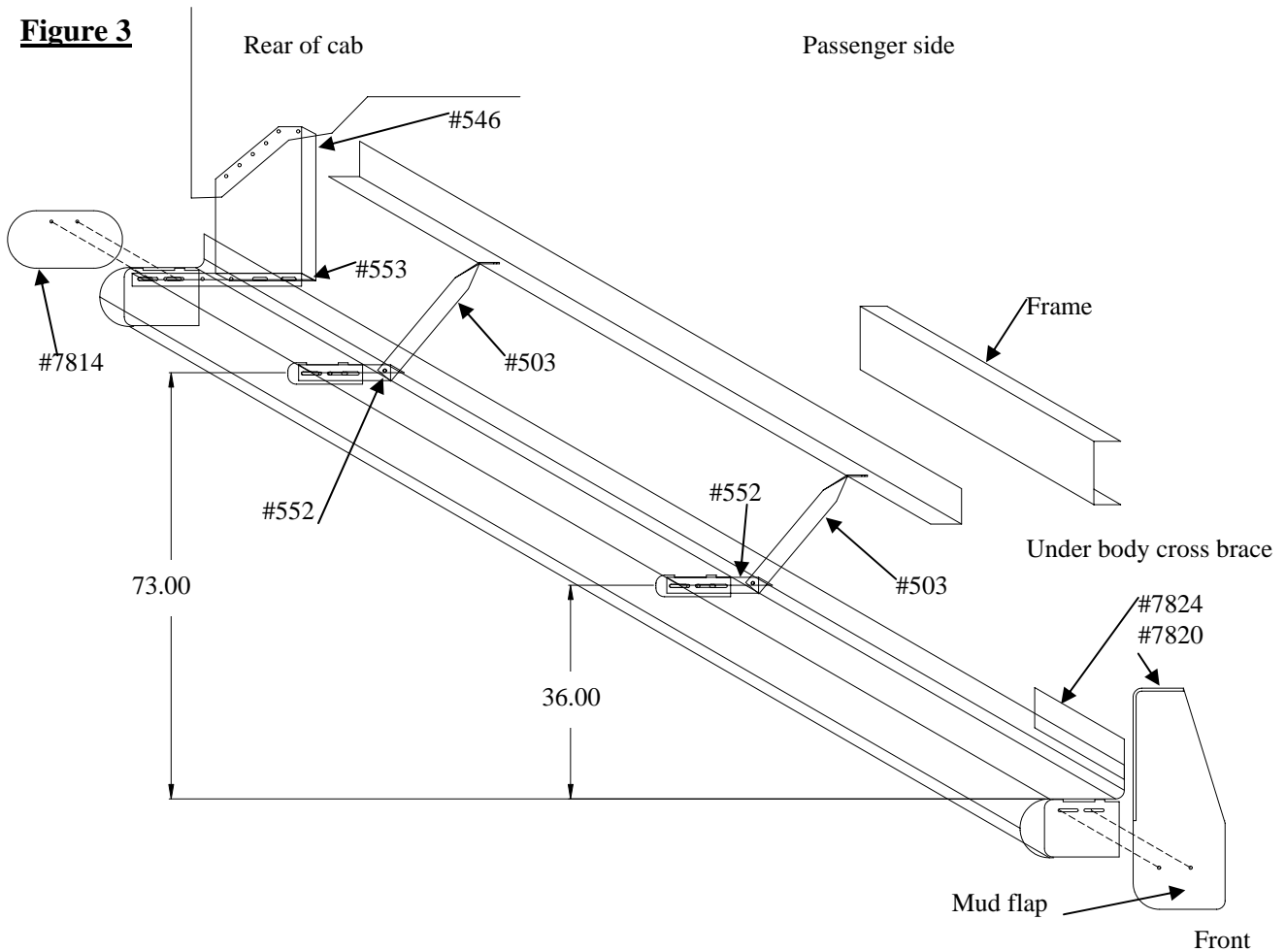


Figure 3



LIMITED WARRANTY

Putco guarantees its Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. Black products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.