

PUTCO 300C CHROMED MESH GRILLE INSERT (99163) INSTALLATION INSTRUCTIONS

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Grille insert
2	1	Hardware Kit

Hardware Kit Contents

Item #	Quantity Req'd.	Description
1	10	Bolts (M4-.7 X 16mm)
2	10	U-Clip (M4-.7)
3	6	Plastic Fasteners

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1	None	

Conflicts

Note:

Recommended Tools

Safety Tools	
Eye Protection	
Installation Tools	
1/8" Drill Bit	Power Drill
Flathead Screwdriver	Phillips Screwdriver
5.5mm Socket or Driver	Ratchet and extension
7mm Socket	10mm Socket
Special Chemicals	
Streak free cleaner	Automotive wax

FOR TECHNICAL ASSISTANCE CALL

1-800-247-3974

Monday –Friday 8:00am – 5:00pm (CST)

LIMITED WARRANTY







Putco guarantees it's Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle.

Black products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.

Recommended Sequence of Application

Item #	Accessory	
1	Remove front clip	
2	Install Grille Insert	
3	Reinstall front clip	

Legend



	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CRITICAL PROCESS: Proceed with caution to ensure a quality installation. These points will be audited on a completed vehicle installation.
	GENERAL PROCESS: This highlights specific processes to ensure a quality installation. These points will be audited during the accessory installation.
	TOOLS & EQUIPMENT: Calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.



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INSTALLATION INSTRUCTIONS

A. Pre-installation Preparation

-  1. Remove Grille and hardware from the box.
-  2. Remove protective wrapping from grille insert. Place on a non-abrasive surface.

 **Be very careful not to scratch the vehicle in the following steps.**

B. Removal of front clip

-  1. Drill the center out of the rivets that connect the front wheel well to the front clip (see figure B1)
-  2. Remove the rivets from the wheel well using a flathead screw driver.
-  3. Pull back the plastic wheel well.
-  4. Insert a 10mm socket with extension and remove the bolt that holds the front clip to the fender. (one per side)
-  5. Using a 7mm socket, remove the nine screws that hold the front clip to the underbody. (see figure B5)
-  6. Open the hood.
-  7. Using a flathead screwdriver pry up the center part of the plastic fasteners that hold the front clip in. (see figure B7)
-  8. Once the centers are pryed up use the screwdriver to remove the rest of the fastener.
-  9. Place a cloth in front of the vehicle to set the front clip on.
-  10. Pull the front clip straight forward to release it from the vehicle.
-  11. Carefully lay the front clip on the cloth and unfasten the wiring harness.
-  12. The clip should now be completely free of the vehicle

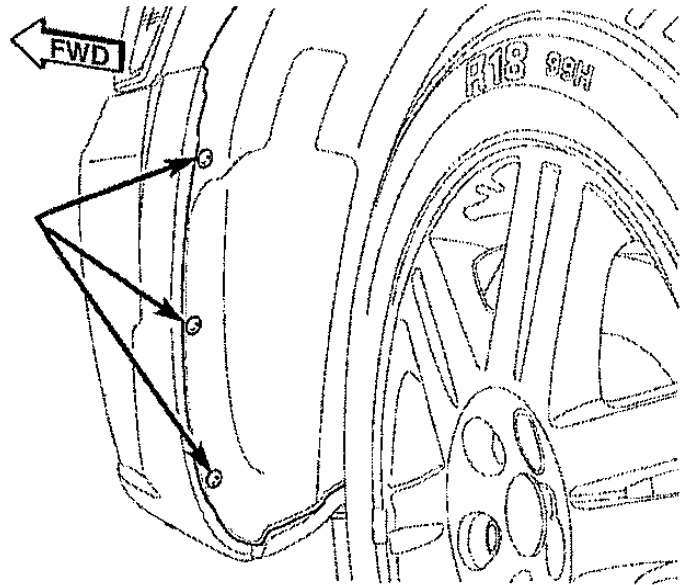


Figure B1

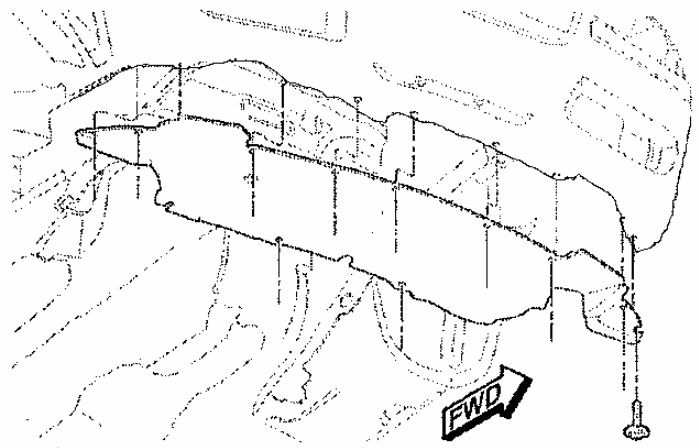


Figure B5

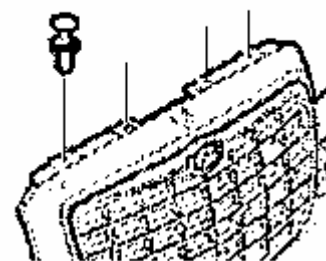






Figure B7





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INSTALLATION INSTRUCTIONS







C. Removing Factory Grille

-  1. If equipped, remove the foam block along the bottom of the grille by prying out the plastic fasteners that hold it in place
-  2. Using a Phillips screwdriver remove the ten screws that attach the grille to the front clip.
-  3. Using a Flathead screwdriver, pry the tabs loose on each side.
-  4. Separate the grille from the front clip.

D. Install Grille insert

-  1. Insert a U-clip onto each welded bracket on the grille insert so the threads are between the grille and the bracket. NOTE: Install the U-clips on the four bottom brackets so that threads point away from grille.
-  2. Insert the grille insert into front clip.
-  3. Screw the grille to the front clip using the same holes the factory grille used.
-  4. If equipped, reinstall the foam block

E. Reinstall the Front Clip

-  1. Reattach the wiring harness.
-  2. Slide the front clip back onto the hooks on each fender. It is recommended that two people are used for this step.
-  3. Reinstall the clips at top of the front clip. (see figure B7).
-  4. Reinstall the nine screw into the bottom of the front clip (see figure B5)
-  5. Make sure front clip is aligned with the fender and reinstall the bolts that attach the front clip to the each fender.
-  6. Install the supplied plastic fasteners in place of the rivets that were drilled out at the beginning. (see figure B1).