



**INSTALLATION INSTRUCTIONS FOR PART #99701,99801  
CENTER STANCHION TIE DOWN AND TIE DOWN**

Note: If pocket locker side rails are currently attached to vehicle, remove to install center stanchion support.

**FOR VEHICLES WITH STAKE HOLE**

**Step 1) Place assembly in stake pocket hole**

- Align assembly with tie down slot facing the bed of the truck.
- Align center support to cradle PUTCO locker tube.
- Insert assembly into stake pocket hole.
- Tighten the 5/16" allen head bolt to 15-25 ft/lbs.

**Step 2) Repeat process for other side of vehicle**

**FINAL NOTE:** To maintain a "just out of the package look" PUTCO recommends applying a quality automotive wax to the product.

***PARTS LIST***

<u>Description</u>	<u>Qty</u>
Center stanchion (#9972)	2
Tie down (#9971)	2
Medium Rubber Expander (#8487)	2
5/16" x 3" Allen head Bolts (#740)	2
5/16" SS Flat Washers (#00706)	2
5/16" Flange Nut (#797)	2
Steel Plates (#8498)	2

***TOOLS NEEDED***

- Power Drill
- 3/16" Allen head Wrench
- 1/2" Socket
- 3/8" Drive ratchet

INSTRUCTION #IN99701-JUNE 2001

**LIMITED WARRANTY**

Putco guarantees it's Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. Black products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.